

# SI-0020

## Final tightening with torque limiter 10Nm conical

SI-0020  
SPECIALS T25 Torque Limiter  
10Nm, con.



VI-1450  
VERTICALE Counter Torque



The VERTICALE Counter Torque is used to stabilize the rotation when tightening the set screw in both the short and the long head screw. The conical, self-holding shape of the distal end makes it easier to pick up the set screw (Fig. 1) and secures it against accidental dropping. In order to insert the set screw with guidance, the counter torque is placed directly onto the screw head. The SPECIALS T25 Torque Limiter 10Nm, con. can then be guided by the counter torque (Fig.2) and the set screw tightened in its final position with a torque of 10 Nm (an audible click indicates that the torque has been reached).

The same procedure must be repeated for all other set screws.

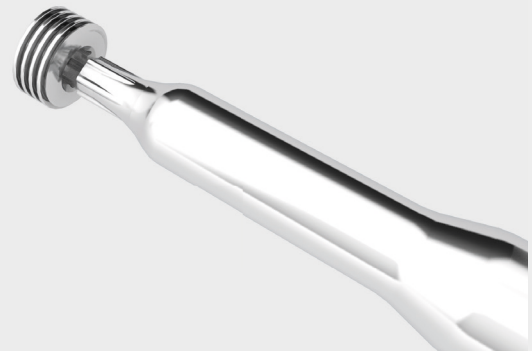


Fig. 1 Picking up the set screw with conical distal end

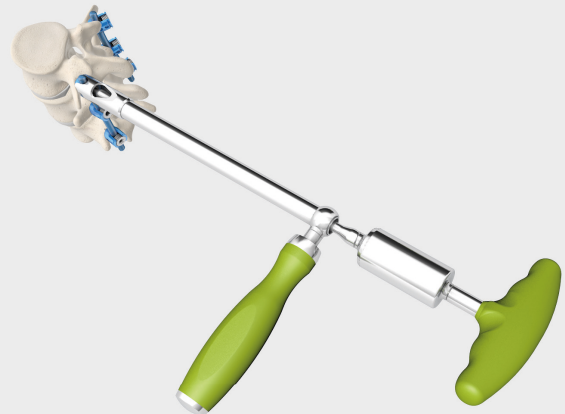


Fig. 2 Final screwing with torque limiter 10 Nm conical and counter torque

## Control

It must be sent back to the manufacturer at regular intervals to check the torque. The maintenance interval is due after either 6000 clicks, after 250 wash and sterilization cycles or after three years of use (see D30035).




 D30003; D30035

 D30000

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